



EN 10204/3.1

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| OUR INV.(REF)NO. 22415 22416 | DATE MAR,2020 | CERT NO. 20202802812 | | | | | | | |
| CONSIGNEE REF. | BUYER REF M | PACK 936 BOXES | | | | | | | |
| Parweld LTD | REQUIREMENTS AWS A 5.18:ER70S-6 | | | | | | | | |
| PRODUCT MIG WIRE AWS ER70S-6 15KG | EN ISO 14341-A-G42 4 C1/M21 3Si1 BS2901 | | | | | | | | |
| BRAND MARK | | | | | | | | | |
| PART NUMBER MW10 | | | | | | | | | |
| | | | | | | | | | |
| DATE OF LOADING Mar19,2020 | TERMS OF DELIVERY CIF | | | | | | | | |
| LOT NO. | HEAT NO. | SPEC | N.WEIGHT PCS | MFG.DATE | | | | | |
| 836294 | 836294 | Φ1.0 | 14040KGS 936PCS | 2020/3/19 | | | | | |
| CHEMICAL COMPOSITION | | | | | | | | | |
| Si (0.80~1.15) 0.87 | C (0.06-0.15) 0.08 | Cu (≤0.50) 0.20 | Mn (1.40-1.85) 1.49 | P (≤0.025) 0.01 | S (≤0,035) 0.009 | Cr (≤0,15) 0.033 | V (≤0,03) 0.01 | Ni (≤0,15) 0.026 | Mo (≤0.15) 0.019 |
| EN 10204-3.1 | | | | | | | | | |
| TEST RESULT | | TYPICAL VALUES | | | | | | | |
| SIZE 1.0mm | Unit Weight 15kg/spool | Yield Strength(Mpa) 434 | Tensile Strength(Mpa) 533 | Elongation(%) 27 | | | | | |
| PASSED | | | | | | | | | |
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