



EN 10204/3.1

OUR INV.(REF)NO. 22821	DATE JUNE,2020	CERT NO. 20206113
CONSIGNEE REF.	BUYER REF M	PACK 150 BOXES
Parweld LTD	REQUIREMENTS AWS A 5.18:ER70S-6	
PRODUCT MIG WIRE AWS ER70S-6 15KG	EN ISO 14341-A-G42 4 C1/M21 3Si1 BS2901	
BRAND MARK		
PART NUMBER MW506		
DATE OF LOADING June16,2020	TERMS OF DELIVERY CIF	
LOT NO. HEAT NO. SPEC	N.WEIGHT PCS	MFG.DATE
830369 830369 Φ 0.6	750KGS 150PCS	2020/6/16
CHEMICAL COMPOSITION		
Si (0.80~1.15) 0.85	C (0.06-0.15) 0.07	Cu (\leq 0.50) 0.21
Mn (1.40-1.85) 1.54	P (\leq 0.025) 0.01	S (\leq 0,035) 0.012
Cr (\leq 0,15) 0.038	V (\leq 0,03) 0.01	Ni (\leq 0,15) 0.012
Mo (\leq 0.15) 0.01	EN 10204-3.1	
TEST RESULT		
TYPICAL VALUES		
SIZE 0.6mm	Unit Weight 5kg/spool	Yield Strength(Mpa) 430
		Tensile Strength(Mpa) 533
		Elongation(%) 28
PASSED		
Parweld Ltd Long Bank Bewdley Worcs DY12 2TZ United Kingdom www.parweld.com		