



EN 10204/3.1

OUR INV.(REF)NO. 22821	DATE JUNE,2020	CERT NO. 20206112
CONSIGNEE REF.	BUYER REF M	PACK 100 BOXES
Parweld LTD	REQUIREMENTS AWS A 5.18:ER70S-6	
PRODUCT MIG WIRE AWS ER70S-6 15KG	EN ISO 14341-A-G42 4 C1/M21 3Si1 BS2901	
BRAND MARK		
PART NUMBER MW510		
DATE OF LOADING June16,2020	TERMS OF DELIVERY CIF	
LOT NO. HEAT NO. SPEC	N.WEIGHT	PCS MFG.DATE
830362 830362 Φ 1.0	500KGS	100PCS 2020/6/16
CHEMICAL COMPOSITION		
Si (0.80~1.15) 0.88	C (0.06-0.15) 0.07	Cu (\leq 0.50) 0.21
Mn (1.40-1.85) 1.50	P (\leq 0.025) 0.014	S (\leq 0,035) 0.011
Cr (\leq 0,15) 0.025	V (\leq 0,03) 0.01	Ni (\leq 0,15) 0.013
Mo (\leq 0.15) 0.018	EN 10204-3.1	
TEST RESULT		
TYPICAL VALUES		
SIZE 1.0mm	Unit Weight 5kg/spool	Yield Strength(Mpa) 435
		Tensile Strength(Mpa) 536
		Elongation(%) 28
PASSED		
Parweld Ltd Long Bank Bewdley Worcs DY12 2TZ United Kingdom www.parweld.com		