



## EN 10204/3.1

OUR INV.(REF)NO. 22415 22416	DATE MAR,2020	CERT NO. 20202802814							
CONSIGNEE REF.	BUYER REF M	PACK 100 BOXES							
Parweld LTD	REQUIREMENTS AWS A 5.18:ER70S-6								
PRODUCT MIG WIRE AWS ER70S-6 15KG	EN ISO 14341-A-G42 4 C1/M21 3Si1 BS2901								
BRAND MARK									
PART NUMBER MW708									
DATE OF LOADING Mar19,2020	TERMS OF DELIVERY CIF								
LOT NO.	HEAT NO.	SPEC	N.WEIGHT	PCS	MFG.DATE				
837186	837186	Φ0.8	70KGS	100PCS	2020/3/19				
CHEMICAL COMPOSITION									
Si (0.80~1.15) 0.88	C (0.06-0.15) 0.08	Cu (≤0.50) 0.19	Mn (1.40-1.85) 1.50	P (≤0.025) 0.009	S (≤0,035) 0.008	Cr (≤0,15) 0.026	V (≤0,03) 0.01	Ni (≤0,15) 0.022	Mo (≤0.15) 0.017
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TEST RESULT			TYPICAL VALUES						
SIZE 0.8mm	Unit Weight 0.7kg/spool	Yield Strength(Mpa) 436	Tensile Strength(Mpa) 535	Elongation(%) 28					
PASSED									
Parweld Ltd Long Bank Bewdley Worcs DY12 2TZ United Kingdom <a href="http://www.parweld.com">www.parweld.com</a>									