

**CERTIFICATO DI CONTROLLO** Inspection Certif N. 102741 Date 17/07/2019

Secondo According to . . . . . EN 10204:2004 3.1

**DESTINATARIO** - Cargo-Receiver

**CLIENTE** - Customer

AMODIL SUPPLIES LTD (PARWELD)  
 FOREST PARK  
 NR.KIDDERMINSTER WORCS DY149DB  
 CLEOBURY MORTIMER

AMODIL SUPPLIES LTD  
 FOREST PARK  
 NR KIDDERMINSTER WORCS DY149BD  
 00000 CLEOBURY MORTIMER

**ORDINE** - Order

N. 3542 Date 5/06/2019

**D.d.T.** - Delivery note

N. 07916/13 Date 17/07/2019

**Weight** KG 150,00

**Odp. Nr.** 2019/A/21534

**QUALITA'** - Grade

STANDARD EN ISO 14343-A:2017	G 19 9 L Si	1.4316
STANDARD EN ISO 14343-B:2017	SS308LSi	
STANDARD AWS A5.9/A5.9M:2017	ER308LSi	

**Mark RODACCIAI** . . . . . RW 308 LSI

**PROFILO** - Shape . . . . . ROUND

**DIMENSIONE** - Size . . . . . mm 0,80

**TRATTAMENTO** - Heat Treatment . . . . . MIG SPOOLED

**ESECUZIONE** - Form of delivery . . . . . DRAWN WIRE

**COLATA** - Heat . . . . . 873439

**ANALISI CHIMICA DI COLATA** - Cast analysis % by mass

C	Mn	Si	S	P	Cr	Ni	Mo	Cu	Co
0,015	1,940	0,740	0,0120	0,019	19,580	9,840	0,170	0,110	0,100
N	Nb	B							
0,0690	0,010	0,0009							

Expected minimum mechanical properties of all weld metal  
 Temperature °C +20 -110

Yield strength, Rp 0,2	N/mm <sup>2</sup>	390	
Yield strength, Rp 1,0	N/mm <sup>2</sup>	415	
Tensile strength, Rm	N/mm <sup>2</sup>	570	
Elongation, A5	%	35	
Reduction of area Z	%	40	
Impact energy, ISO-V	J	140	84

FN(DeLong) WRC-1992  
 9 8,5

**Segue certificato di controllo**  
Inspection Certificate's continuance

N. 102741 Date 17/07/2019

We certify hereby, that the above mentioned products are consistent with the order prescriptions.

This certificate was generated by data system acc. to EN 10204, it is not necessary to be signed for validity.

Materiale conforme alle seguenti direttive/regolamenti europee:  
· 76/769/CEE e successive modifiche  
· 2000/53/CE, 2002/525/CE, 2005/673, 2008/33/CE, 2008/112/CE e  
2017/2096 relative ai veicoli fuori uso (ELV)  
· 2006/117 Contaminazione radioattiva  
· Reach EC 1907/2006-1272/2008-EU 2018/1513 Allegato XVII 10/10/2018  
2017/999 Allegato XIV del 13/06/2017  
e lista SVHC-EHCA aggiornata al 27/06/2018  
· Canadian list 168 aggiornata al 15/01/2019  
· Direttiva Rohs3: 2002/95/CE - 2011/65/UE e successive modifiche  
Materiale conforme a Dodd-Frank Act relativo a minerali provenienti dalle zone dei conflitti.

Material conforming to the following European directives/regulation:  
· 76/769/EEC and following amendments  
· 2000/53/EC, 2002/525/EC, 2005/673, 2008/33/EC, 2008/112/EC and  
2017/2096 on end-of-life vehicles (ELV)  
· 2006/117 Radioactive Contamination  
· Reach regulation EC 1907/2006 - 1272/2008 - EU 2018/1513  
enclosed XVII 10/10/2018 - EU 999/2017 enclosed XIV 13/06/2017  
and list SVHC-EHCA updated on 27/06/2018  
· Canadian list 168 updated on 15/01/2019  
· Rohs3 Directive: 2002/95/CE - 2011/65/UE and following amendments  
Material conforming to Dodd-Frank Act related to conflict minerals.