

**CERTIFICATO DI CONTROLLO** Inspection Certif N. 160877 Date 5/12/2019

Secondo According to . . . . . EN 10204:2004 3.1

**DESTINATARIO** - Cargo-Receiver

**CLIENTE** - Customer

AMODIL SUPPLIES LTD (PARWELD)  
 FOREST PARK  
 NR.KIDDERMINSTER WORCS DY149DB  
 CLEOBURY MORTIMER

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 FOREST PARK  
 NR KIDDERMINSTER WORCS DY149BD  
 00000 CLEOBURY MORTIMER

**ORDINE** - Order

N. RW3565 Date 11/10/2019

**D.d.T.** - Delivery note

N. 12185/13 Date 5/12/2019

**Weight** KG 300,00

**Odp. Nr.** 2019/A/43397

**QUALITA'** - Grade

STANDARD EN ISO 14343-B:2017 SS309LSi  
 STANDARD AWS A5.9/A5.9M:2017 ER309LSi

**Mark RODACCIAI** . . . . . RW309 LSI1

**PROFILO** - Shape . . . . . ROUND

**DIMENSIONE** - Size . . . . . mm 0,80

**TRATTAMENTO** - Heat Treatment . . . . . MIG SPOOLED

**ESECUZIONE** - Form of delivery . . . . . DRAWN WIRE

**COLATA** - Heat . . . . . 90580

**ANALISI CHIMICA DI COLATA** - Cast analysis % by mass

C	Mn	Si	S	P	Cr	Ni	Mo	Al	Cu
0,022	2,210	0,810	0,0170	0,027	23,180	13,650	0,060	0,007	0,190
Co	N	Ti	Nb	V					
0,081	0,0750	0,003	0,006	0,045					

Expected minimum mechanical properties of all weld metal  
 Temperature °C +20 -60

Yield strength, Rp 0,2	N/mm <sup>2</sup>	460
Tensile strength, Rm	N/mm <sup>2</sup>	610
Elongation, A5	%	35
Reduction of area Z	%	52
Impact energy, ISO-V	J	117
		102

FN (DeLong) WRC-1992 FS (Espy)  
 11 7,5 5

We certify hereby, that the above mentioned products are consistent with the order prescriptions.  
 This certificate was generated by data system acc. to EN 10204, it is not necessary to be signed for validity.

## Segue certificato di controllo Inspection Certificate's continuance

N. 160877 Date 5/12/2019

Materiale conforme alle seguenti direttive/regolamenti europee:  
· 76/769/CEE e successive modifiche  
· 2000/53/CE, 2002/525/CE, 2005/673, 2008/33/CE, 2008/112/CE e  
2017/2096 relative ai veicoli fuori uso (ELV)  
· 2006/117 Contaminazione radioattiva  
· Reach EC 1907/2006-1272/2008-EU 2018/1513 Allegato XVII 10/10/2018  
2017/999 Allegato XIV del 13/06/2017  
e lista SVHC-EHCA aggiornata al 16/07/2019  
· Canadian list 168 aggiornata al 15/01/2019  
· Direttiva Rohs3: 2002/95/CE - 2011/65/UE e successive modifiche  
Materiale conforme a Dodd-Frank Act relativo a minerali provenienti  
dalle zone dei conflitti.

Material conforming to the following European directives/regulation:  
· 76/769/EEC and following amendments  
· 2000/53/EC, 2002/525/EC, 2005/673, 2008/33/EC, 2008/112/EC and  
2017/2096 on end-of-life vehicles (ELV)  
· 2006/117 Radioactive Contamination  
· Reach regulation EC 1907/2006 - 1272/2008 - EU 2018/1513  
enclosed XVII 10/10/2018 - EU 999/2017 enclosed XIV 13/06/2017  
and list SVHC-EHCA updated on 16/07/2019  
· Canadian list 168 updated on 15/01/2019  
· Rohs3 Directive: 2002/95/CE - 2011/65/UE and following amendments  
Material conforming to Dodd-Frank Act related to conflict minerals.