

CERTIFICATO DI CONTROLLO Inspection Certif N. 009013 Date 18/01/2019

Secondo According to EN 10204:2004 3.1

DESTINATARIO - Cargo-Receiver

CLIENTE - Customer

AMODIL SUPPLIES LTD (PARWELD)
 FOREST PARK
 NR.KIDDERMINSTER WORCS DY149DB
 CLEOBURY MORTIMER

AMODIL SUPPLIES LTD
 FOREST PARK
 NR KIDDERMINSTER WORCS DY149BD
 00000 CLEOBURY MORTIMER

ORDINE - Order

D.d.T. - Delivery note

N. RW3510 Date 11/12/2018

N. 00639/13 Date 18/01/2019

Weight KG 150,00

Odp. Nr. 2018/A/55626

QUALITA' - Grade

STANDARD EN ISO 14343-A:2017	G 23 12 L Si	1.4332
STANDARD EN ISO 14343-B:2017	SS309LSi	
STANDARD AWS A5.9/A5.9M:2017	ER309LSi	

Mark RODACCIAI RW 309 LSI

PROFILO - Shape ROUND

DIMENSIONE - Size mm 1,00

TRATTAMENTO - Heat Treatment MIG SPOOLED

ESECUZIONE - Form of delivery DRAWN WIRE

COLATA - Heat E71412

ANALISI CHIMICA DI COLATA - Cast analysis % by mass

C	Mn	Si	S	P	Cr	Ni	Mo	Al	Cu
0,017	1,730	0,848	0,0150	0,018	23,280	13,700	0,090	0,003	0,038
Co	N	Ti	Nb	B					
0,035	0,0113	0,002	0,003	0,0007					

Expected minimum mechanical properties of all weld metal
 Temperature °C +20 -60

Yield strength, Rp 0,2	N/mm ²	460
Tensile strength, Rm	N/mm ²	610
Elongation, A5	%	35
Reduction of area Z	%	52
Impact energy, ISO-V	J	117
		102

FN(DeLong) WRC-1992
 9 13,8

Segue certificato di controllo
Inspection Certificate's continuance

N. 009013 Date 18/01/2019

We certify hereby, that the above mentioned products are consistent with the order prescriptions.
This certificate was generated by data system acc. to EN 10204,
it is not necessary to be signed for validity.

Materiale conforme alle seguenti direttive/regolamenti europee:
· 76/769/CEE e successive modifiche
· 2000/53/CE, 2002/525/CE, 2005/673, 2008/33/CE, 2008/112/CE e
2017/2096 relative ai veicoli fuori uso (ELV)
· 2006/117 Contaminazione radioattiva
· Reach EC 1907/2006-1272/2008-EU 2018/1513 Allegato XVII 10/10/2018
2017/999 Allegato XIV del 13/06/2017
e lista SVHC-EHC aggiornata al 27/06/2018
· Canadian list 168 aggiornata al 18/01/2018
· Direttiva Rohs3: 2002/95/CE - 2011/65/UE e successive modifiche
Materiale conforme a Dodd-Frank Act relativo a minerali provenienti
dalle zone dei conflitti.

Material conforming to the following European directives/regulation:
· 76/769/EEC and following amendments
· 2000/53/EC, 2002/525/EC, 2005/673, 2008/33/EC, 2008/112/EC and
2017/2096 on end-of-life vehicles (ELV)
· 2006/117 Radioactive Contamination
· Reach regulation EC 1907/2006 - 1272/2008 - EU 2018/1513
enclosed XVII 10/10/2018 - EU 999/2017 enclosed XIV 13/06/2017
and list SVHC-EHC updated on 27/06/2018
· Canadian list 168 updated on 18/01/2018
· Rohs3 Directive: 2002/95/CE - 2011/65/UE and following amendments
Material conforming to Dodd-Frank Act related to conflict minerals.