



WP9

AIR COOLED TIG TORCH

125A DC, 100A AC @ 60% Duty Cycle, EN60974-7, 0.5mm-2.4mm (.020"-3/32") Electrodes



STOCK CODE	DESCRIPTION
1 WP9	Torch Body Including Cup Gasket
2 98W77	Back Cap 'O' Ring
3 41V24	Back Cap Long 145mm (5.71")
4 41V35	Back Cap Medium 48mm (1.9")
5 41V33	Back Cap Short 19mm (.75")
6 950	Microswitch Bulbous
NI 950F	Micro Switch Flat
7 RDZ0591	Small Snap-On Boot
MI 607664	Rubber Boot

STOCK CODE	DESCRIPTION
8 105Z55	Handle
9 WP9V	Torch Body Valve
10 VS-2	Valve Stem
11 WP9FX	Torch Body Flexible
12 WP9P	Torch Body Pencil
NI WP9VFX	Torch Body Flexi Valve

Full Parts Breakdown Available
Visit www.parweld.com for more information.

HOW TO ORDER
See pages 237 for more information.
For alternative cable plugs and terminations see pages 185 -194.

Stubby Ceramic Cups

A

STOCK CODE	SIZE	BORE
13N08	4	6mm (1/4")
13N09	5	8mm (5/16")
13N10	6	10mm (3/8")
13N11	7	11mm (7/16")
13N12	8	13mm (1/2")
13N13	10	16mm (5/8")

Gas Lens Cups

G

STOCK CODE	SIZE	BORE
53N58	4	6mm (1/4")
53N59	5	8mm (5/16")
53N60	6	10mm (3/8")
53N61	7	11mm (7/16")
53N61-S	8	13mm (1/2")

Collets

E

STOCK CODE	ELECTRODE SIZE
13N20	0.5mm (.020")
13N21	1.0mm (.040")
13N22	1.6mm (1/16")
13N22M	2.0mm (5/64")
13N23	2.4mm (3/32")

Cup Gasket

F

STOCK CODE
598882

Long Ceramic Cups

B

STOCK CODE	SIZE	BORE
796F70	3L	5mm (3/16")
796F71	4L	6mm (1/4")
796F72	5L	8mm (5/16")
796F73	6L	10mm (3/8")

Large Diameter Gas Lens Cups

I

STOCK CODE	SIZE	BORE
57N75	6	10mm (3/8")
57N74	8	13mm (1/2")
53N88	10	16mm (5/8")
53N87	12	19mm (3/4")

Large Diameter Collets

K

STOCK CODE	ELECTRODE SIZE
13N22L	1.6mm (1/16")
13N23L	2.4mm (3/32")

Large Diameter Gas Lens Insulator

L

STOCK CODE
54N63-20

Extra Long Ceramic Cups

C

STOCK CODE	SIZE	BORE
796F74	3XL	5mm (3/16")

D

STOCK CODE	SIZE	BORE
796F75	4XL	6mm (1/4")
796F76	5XL	8mm (5/16")
796F77	6XL	10mm (3/8")

Gas Lens Bodies

H

STOCK CODE	ELECTRODE SIZE
45V41	0.5mm (.020")
45V42	1.0mm (.040")
45V43	1.6mm (1/16")
45V43M	2.0mm (5/64")
45V44	2.4mm (3/32")

NEW Wedge Collets

M

STOCK CODE	ELECTRODE SIZE
13N21W	1.0mm (.040")
13N22W	1.6mm (1/16")
13N23W	2.4mm (3/32")

Collet Bodies

D

STOCK CODE	ELECTRODE SIZE
13N25	0.5mm (.020")
13N26	1.0mm (.040")
13N27	1.6mm (1/16")
13N27M	2.0mm (5/64")
13N28	2.4mm (3/32")

Large Diameter Gas Lens Bodies

J

STOCK CODE	ELECTRODE SIZE
45V116S	1.6mm (1/16")
45V64S	2.4mm (3/32")

NEW - GAS SAVER RANGE
See pages 180 for more information.

UPGRADE TO PRO-GRIP MAX®
See pages 182 for more information.